



VUEGUARD 931® AF

Vueguard 931® AF has been designed for use on polycarbonate substrates to provide resistance to fogging. Although designed for polycarbonate, other material such as Valox™⁽¹⁾, CR-39⁽²⁾™ may benefit from being coated with Vueguard 931® AF.

Environmental Exposure

	Unexposed	Humidity (1)	Water Immersion (2)
Light Transmittance (%) (3)	90	90	90
Haze (%) (4)	<3	<3	<3
Adhesion (%) (5)	100	100	100
Appearance (6)	Excellent	Excellent	Excellent

- Humidity: 120 hours @ 52°C and 100% RH (ASTM D-2247)
- Water Immersion: 15 hours @ 23 °C.
- Light Transmittance: ASTM D-1003
- Haze: ASTM D-1003
- Adhesion: ASTM D-3359
- Appearance: Visual inspection of lifting, blistering, or spotting of the coating

Fogging Tests

Hot Fog (7) — Time to Fog	1 hour
Cold Fog (8) — Time to Fog	> 48 hours

- Hot Fog: Test film placed over beaker of water at 60 °C
- Cold Fog: Test film placed in freezer @ 4 °C

Scratch Test

Scratch Resistance (psi) (9)	1
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- Scratch Resistance: While not designed to be scratch and abrasion resistant, Vueguard 931 shows no scratching when subjected to steel-wool rotary testing using a 1.25-square-inch #0000 steel wool pad at 1 psi for 5 revolutions.

Boiling Test ⁽¹⁰⁾

Crosshatch Adhesion (11)	100%
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- Panels immersed in boiling water for 2 hours.
- ASTM D-3359



1 Registered Trademark of General Electric Corporation.

2 Registered Trademark of PPG.